

101.1 - Plain Carbon Steels (chip form)

These SRMs are for checking chemical methods of analysis. They consist of steel alloys selected to provide a wide range of analytical values for elements. They are furnished in 150-g units (unless otherwise noted) as chips usually sized between 0.4 mm to 1.2 mm, prepared from selected portions of commercial ingots.

PLEASE NOTE: The tables are presented to facilitate comparisons among a family of materials to help customers select the best SRM for their needs. For specific values and uncertainties, the certificate is the only official source.

| SRM | 8k | 12h | 13g | 14g | 16f | 19h |
|---|--|---|-------------------------|-----------------------------|---|---|
| Description | Bessemer Steel (Simulated), 0.1 % Carbon | Basic Open-Hearth Steel, 0.4% Carbon | 0.6% Carbon Steel | Carbon Steel (AISI 1078) | Basic Open- Hearth Steel, 1% carbon | Basic Electric Steel, 0.2% Carbon |
| Unit of Issue | (150 g) | (150 g) | (150 g) | (150 g) | (150 g) | (150 g) |
| Element Composition (mass fraction, in %) | | | | | | |
| Aluminum (total) (Al) | | (0.038) | 0.048 | 0.025 | | 0.002 |
| Carbon (C) | <i>0.0806</i> | 0.407 | 0.613 | 0.735 | 0.97 | 0.215 |
| Chromium (Cr) | 0.0467 | 0.074 | 0.050 | 0.081 | 0.020 | 0.173 |
| Cobalt (Co) | | | | | 0.003 | |
| Copper (Cu) | 0.0200 | 0.073 | 0.066 | 0.047 | 0.006 | 0.466 |
| Manganese (Mn) | 0.5040 | 0.842 | 0.853 | 0.456 | 0.404 | 0.393 |
| Molybdenum (Mo) | <i>0.0397</i> | 0.006 | | 0.011 | 0.003 | 0.038 |
| Nickel (Ni) | <i>0.1174</i> | 0.032 | 0.061 | 0.030 | 0.008 | 0.248 |
| Nitrogen (N) | | 0.006 | | | | |
| Phosphorus (P) | <i>0.0956</i> | 0.018 | 0.006 | 0.006 | 0.014 | 0.016 |
| Silicon (Si) | <i>0.0576</i> | 0.235 | 0.355 | 0.232 | 0.214 | 0.211 |
| Sulfur (S) | <i>0.0775</i> | 0.027 | 0.031 | 0.019 | 0.026 | 0.022 |
| Tin (Sn) | | | | | | |
| Vanadium (V) | 0.0145 | 0.003 | 0.001 | 0.0008 | 0.002 | 0.003 |

- Certified values are normal font
- Reference values are italicized
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| SRM | 20g | 152a | 178 | 368 |
|---|-----------------|---|---------------------------------|--------------------------|
| Description | AISI 1045 Steel | Basic Open-Hearth Steel 0.5% Carbon (Tin Bearing) | 0.4C Basic Oxygen Furnace Steel | Carbon Steel (AISI 1211) |
| Unit of Issue | (150 g) | (150 g) | (150 g) | (150 g) |
| Element Composition (mass fraction, in %) | | | | |
| Aluminum (total) (Al) | 0.040 | | | |
| Carbon (C) | 0.462 | 0.486 | 0.395 | <i>0.090</i> |
| Chromium (Cr) | 0.036 | 0.046 | 0.016 | 0.0295 |
| Cobalt (Co) | | | | |
| Copper (Cu) | 0.034 | 0.023 | 0.032 | 0.00984 |
| Manganese (Mn) | 0.665 | 0.717 | 0.824 | 0.8238 |
| Molybdenum (Mo) | 0.008 | 0.036 | 0.003 | 0.00311 |
| Nickel (Ni) | 0.034 | 0.056 | 0.010 | 0.00783 |
| Nitrogen (N) | | | | 0.01030 |
| Phosphorus (P) | 0.012 | 0.012 | 0.012 | 0.0827 |
| Silicon (Si) | 0.305 | 0.202 | 0.163 | 0.0067 |
| Sulfur (S) | 0.028 | 0.030 | 0.014 | <i>0.1324</i> |
| Tin (Sn) | | 0.032 | | |
| Vanadium (V) | 0.002 | 0.001 | 0.001 | <i>0.0013</i> |

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